

## HD162-TU

HD Series

Liquid Transfer Unit  
driven @ 360 RPM

### Gas

Sulfur Dioxide (SO<sub>2</sub>)

n = 1.29

MW = 64.1

### Inlet

0 - 80 psig

(0 - 5.6 kg/cm<sup>2</sup>g)

Ambient Temperature

### Outlet

Suction pressure +40psi

(+2.8 kg/cm<sup>2</sup>)

### Compressor Construction

PTFE O-rings

Iron Gaskets

TNT-12 PTFE/Nickel Coating

### Accessories

3 HP TEFC Motor

Liquid Trap with Float Switch

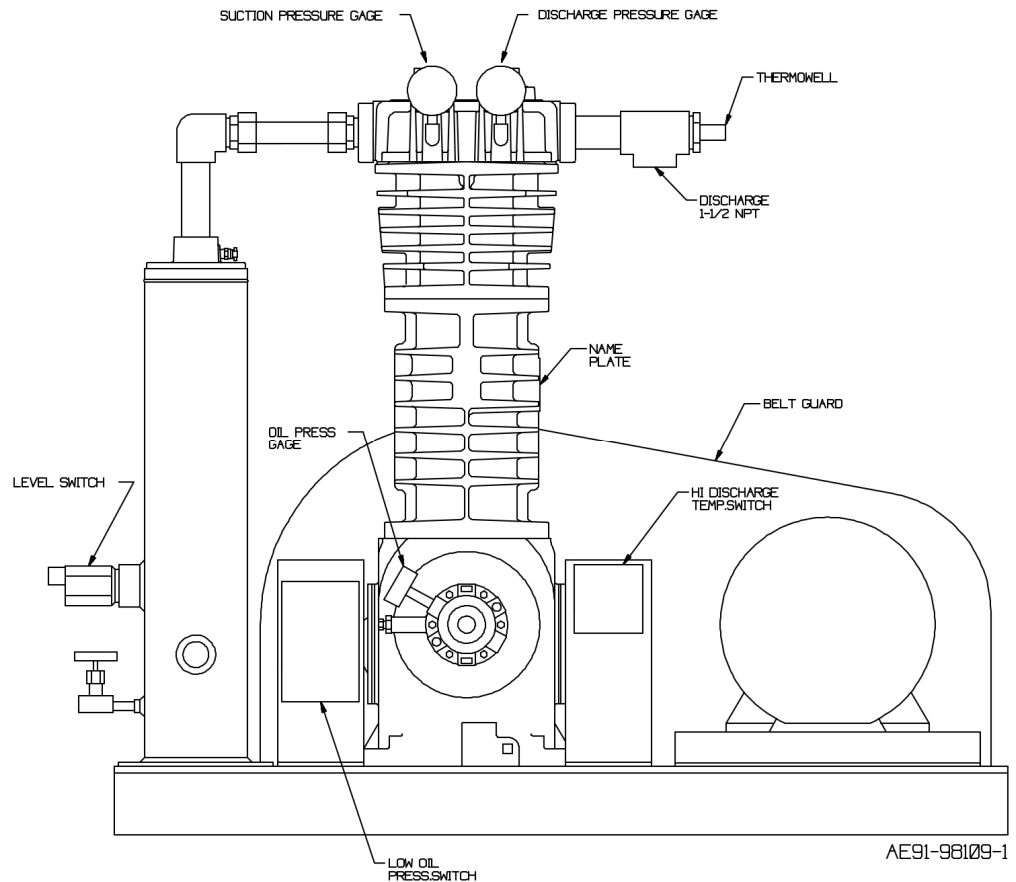
Suction Strainer

High Discharge Temperature Switch  
with Stainless Steel Thermowell

Low Oil Pressure switch

Pressure Gauges for suction and  
discharge gas pressures and  
crankcase oil pressure

Electrical devices are NEMA 4 or 7



### Installation Example

Located in Colorado, this HD162 is designed to transfer about 24 gpm (91 lpm) of Liquid sulfur dioxide (SO<sub>2</sub>) when the temperature is at 60° F (15.5° C). As SO<sub>2</sub> can be corrosive, the head, cylinder, pistons, and valves were all TNT-12 PTFE/nickel treated to provide a hard, corrosion resistant surface on most areas in contact with the gas. For more information about this process, see [Bulletin CB-001](#).