

**HD162-LC**  
**HD Series**  
**Compressor for Refrigerant**  
**R134a driven @ 720 RPM**

**Gas**

Refrigerant R134  
 N = 1.12  
 MW = 102.0

**Inlet**

30 – 120 psia  
 (2.11 – 8.44 kg/cm<sup>2</sup> a)  
 20 -100°F (-7 – 38°C)

**Outlet**

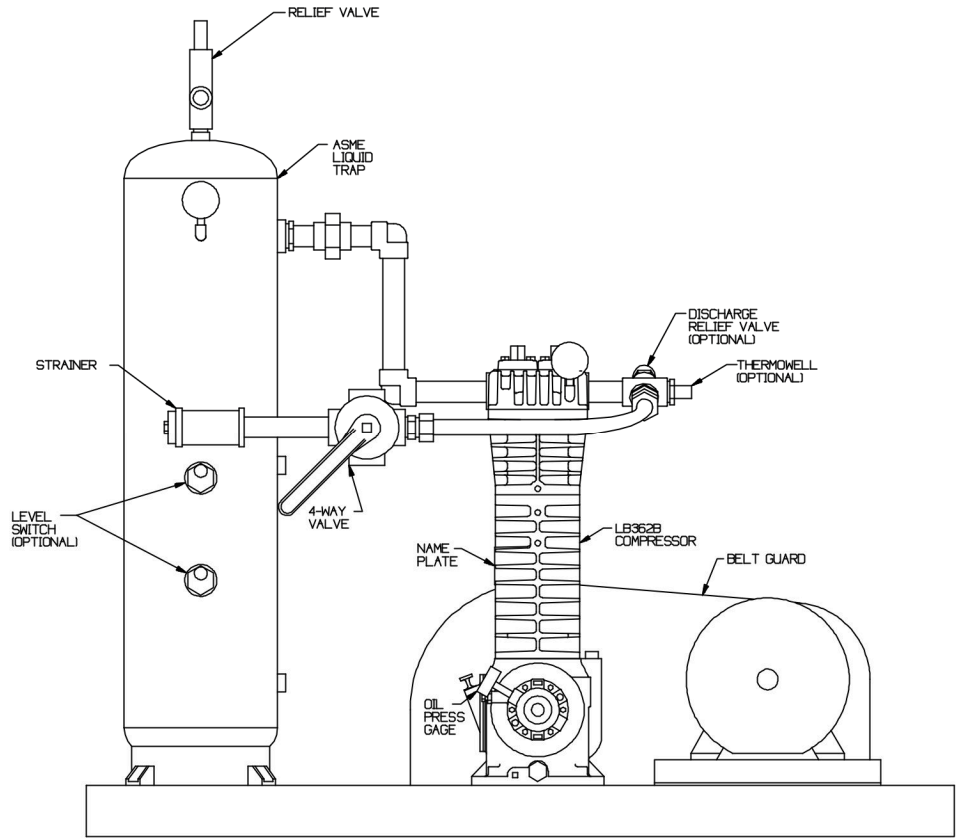
40 – 130 psia  
 (2.8 – 9.1 kg/cm<sup>2</sup> a)

**Compressor Construction**

PTFE/Nickel Treated Valve  
 Neoprene O-Rings  
 Ductile Iron Head and Cylinder

**Accessories**

ASME Code Liquid Trap  
 Liquid Level Switch  
 7.5 HP Motor  
 Suction Strainer  
 Pressure Gauges  
 4-Way Flow Control Valve  
 Two ASME Relief Valves



GCI082

**Installation Example**

This HD162 gas compressor is being used in California to transfer Refrigerant R134a from storage tanks to transports at about 80 gpm (300 L/min). This model features two seals on each piston rod separated by a distance piece to minimize leakage and product contamination. The liquid trap has a float switch to provide a shutdown signal if too much liquid accumulates in the trap. After all the liquid is transferred, the 4-way valve position is reversed to allow the HD162 gas compressor to recover the remaining vapors. Using this technique, a compressor can transfer all the contents of a vessel - unlike a pump which can transfer only the majority of the liquid portion.