

TROUBLESHOOTING CHART:

Problem	Cause	Solution
1. No discharge	a. No water b. Magnetic valve not functioning c. Excessive water pressure d. Eductor clogged	a. Open water supply b. Install valve parts kit c. Install regulator if water pressure exceeds 85 PSI d. Clean* or replace
2. No concentrate draw	a. Clogged foot valve b. Metering tip or eductor has scale build-up c. Low water pressure d. Discharge tube and/or flooding ring not in place e. Concentrate container empty f. Inlet hose barb not screwed into eductor tightly g. Clogged water inlet strainer	a. Clean or replace b. Clean (descale)* or replace c. Minimum 25 PSI (with water running) required to operate unit properly d. Push tube firmly onto eductor discharge hose barb, or replace tube if it doesn't have a flooding ring e. Replace with full container f. Tighten, but do not overtighten g. Disconnect inlet water line and clean strainer
3. Excess concentrate draw	a. Metering tip not in place	a. Press correct tip firmly into barb on eductor
4. Failure of unit to turn off	a. Water valve parts dirty or defective b. Magnet doesn't fully return Replace spring if short or weak c. Push button stuck d. Excessive water pressure	a. Clean* or replace with valve parts kit b. Make sure magnet moves freely. c. Realign cabinet or clean grommet that button passes through (part no. 235900) d. Install regulator if pressure exceeds 85 PSI

* In hard water areas, scale may form inside the discharge end of the eductor, as well as in other areas of the unit that are exposed to water. This scale may be removed by soaking the eductor in a descaling solution (deliming solution). To remove an eductor located in the cabinet, firmly grasp vacuum breaker and unthread eductor. Replace in same manner. This will avoid loosening the vacuum breaker. Alternatively, a scaled eductor can be cleaned (or kept from scaling) by drawing the descaling solution through the unit. Operate the unit with the suction tube in the descaling solution. Operate the unit until solution is drawn consistently, then flush the unit by drawing clear water through it for a minute. Replace concentrate container and put suction tube into concentrate.



Streamline Series **Push-button Proportioners**

Package Contains:

1. Proportioner unit.
2. Supply tube – 7 ft. per educator.
3. Foot valve(s) and weight(s).
4. Discharge tube(s).
5. Metering tip kit(s).
6. Mounting anchor kit.

THANK YOU FOR YOUR INTEREST IN OUR PRODUCTS

Please use this equipment carefully and observe all warnings and cautions.

***** NOTE *****

WEAR	protective clothing and eyewear when dispensing chemicals or other materials.
ALWAYS	observe safety and handling instructions of the chemical manufacturers.
ALWAYS	direct discharge away from you or other persons or into approved containers.
ALWAYS	dispense cleaners and chemicals in accordance with manufacturer's instructions. Exercise CAUTION when maintaining your equipment.
KEEP	equipment clean to maintain proper operation.
WEAR	protective clothing and eyewear when working in the vicinity of all chemicals, filling or emptying equipment or changing metering tips.
ALWAYS	re-assemble equipment according to instruction procedures. Be sure all components are firmly screwed or latched into position.
ATTACH	only to tap water outlets (85 PSI maximum).

Installation and Operation:

Repeat the following procedures as necessary for the number of educators your unit contains.

1. Remove cabinet screws and cover. Drill holes for the three wall anchors with a 9/32" drill, using the cabinet back as a template for proper spacing of the mounting screws. Install mounting anchors, and then screws in top two anchors. Slide key holes in cabinet back over screw heads. Tighten screws and install third (bottom) screw. Do not mount more than 6 ft. (1.8 m) above bottom of concentrate container, nor below the highest concentrate level (never mount your concentrate higher than the *Streamline* unit).
2. Select a metering tip for each eductor (see next section) and insert the tip into the hose barb on the eductor body.
3. Supply tube should reach from hose barb on eductor to bottom of concentrate container. If using more than one eductor, cut supply tube provided to lengths required. Slide ceramic weight over one end of the tube and slide foot valve into the same end of the tube.
4. Slip open end of supply tube through an opening in either side of the cabinet and push over the hose barb/metering tip on the eductor.
5. A short discharge tube is used with 1 GPM (grey) eductors; minimum tube length is 8" (20 cm) for proper operation. Longer (4 ft.) tubes are used with 4 GPM (yellow) eductors. Do not remove the flooding rings from inside the tubes. Slide end of tube with flooding ring over eductor discharge outlet. Hooks on opposite end of longer tubes are provided to allow discharge tube to conveniently hang from the side cabinet openings. Hang up the discharge tube after each usage to prevent continuous siphoning of concentrate.
6. Place foot valve end of supply tube into concentrate container. REMEMBER TO CHECK FOOT VALVE STRAINER PERIODICALLY FOR CLOGGING; CLEAN IF NECESSARY.
7. Replace cabinet cover and screws.
8. Connect water supply hose of at least ½" ID to water inlet swivel. (Minimum 25 PSI pressure, with water running, is required for proper operation.) Connect other end of hose to water supply. Turn on water supply.
9. Push button to start flow of desired water/concentrate solution, and hold until supply tube is primed (filled). Then push the button whenever dispensing is desired, and release button to stop flow of solution. Optional twist-to-latch buttons are available for continuous dispensing without holding button.

Metering Tip Selection:

The final concentration of the dispensed liquid is related to both the size of the metering tip opening and the viscosity of the liquid being siphoned. If product viscosity is noticeably greater than that of water, consult the procedure for Measurement of Concentration on the next page to achieve your desired water-to-product ratio. For water-thin products, use the chart on the next page as a **guideline**. Because such factors as inlet water pressure and temperature can affect dilution ratios, the figures listed on the chart are only approximate. Test the actual dilution you are achieving using the Measurement of Concentration procedure for best results. Use the undrilled, clear tip for drilling a size not listed.



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Measurement of Concentration:

You can determine the dispensed water-to-product ratio for any metering tip size and product viscosity. All that is required is to operate the primed dispenser for a minute or so and note two things: the amount of dispensed solution, and the amount of concentrate used in preparation of the solution dispensed. The water-to-product ratio is then calculated as follows:

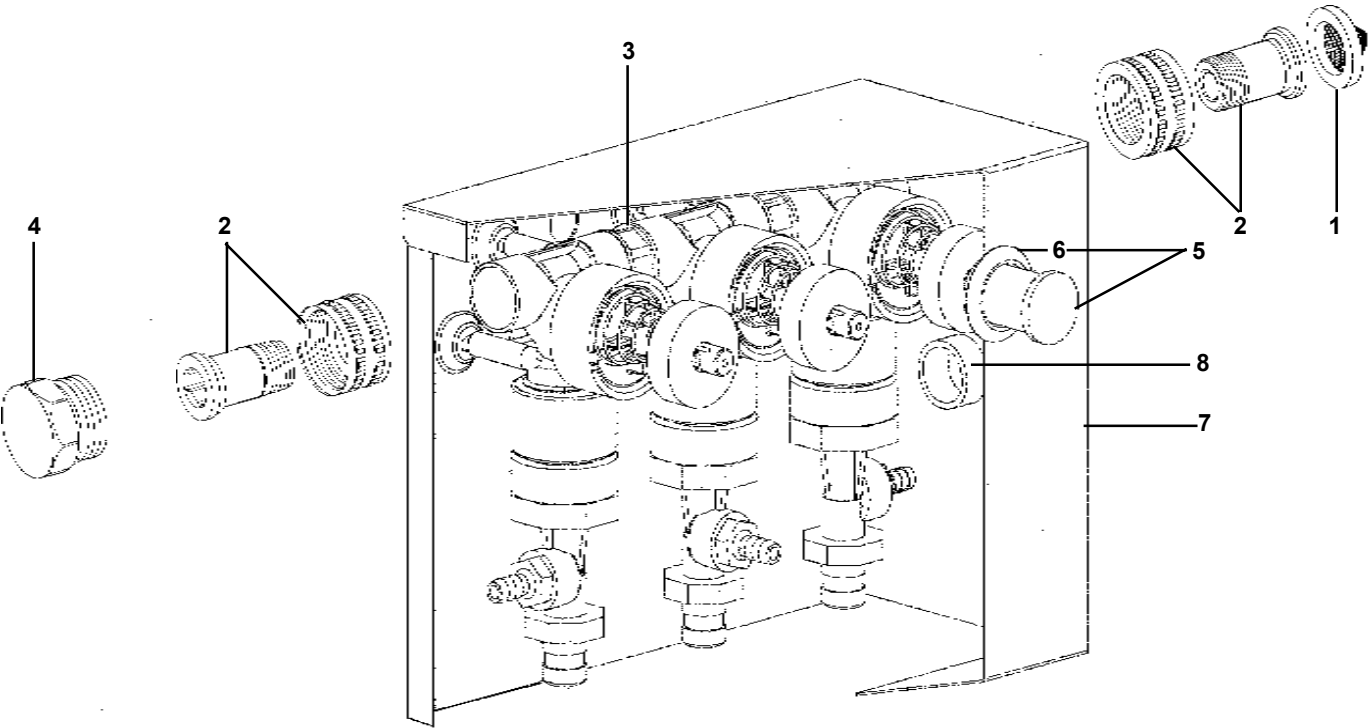
Dilution Ratio (X:1) where

X =
$$\frac{\text{Amount of Mixed Solution} - \text{Amount of Concentrate Drawn}}{\text{Amount of Concentrate Drawn}}$$

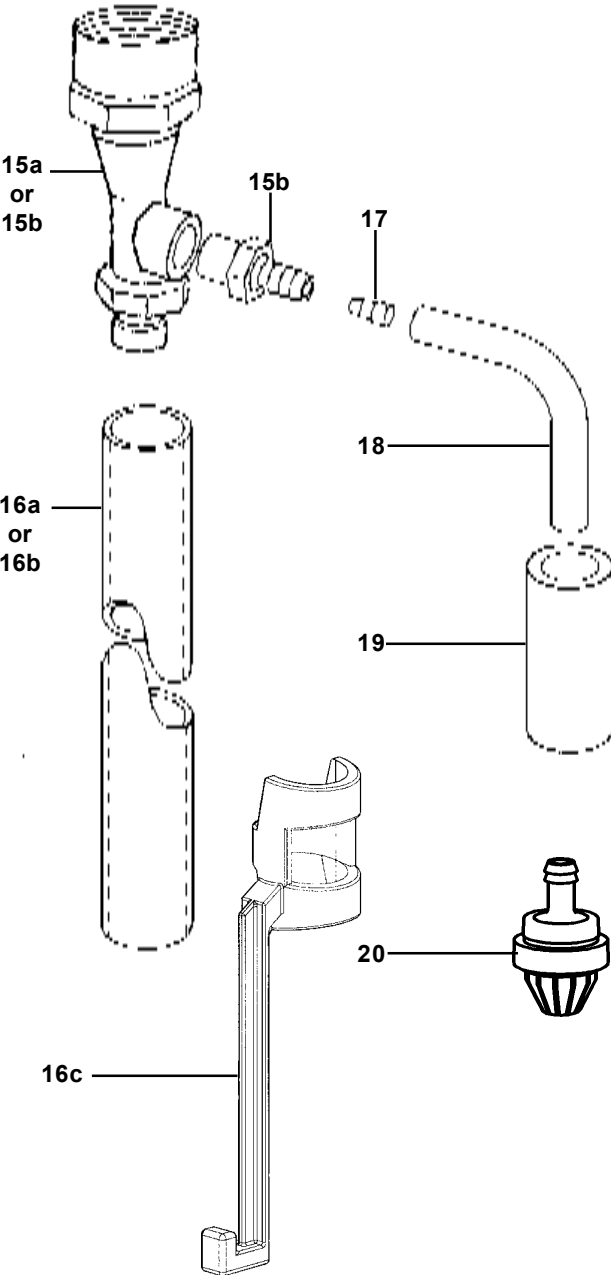
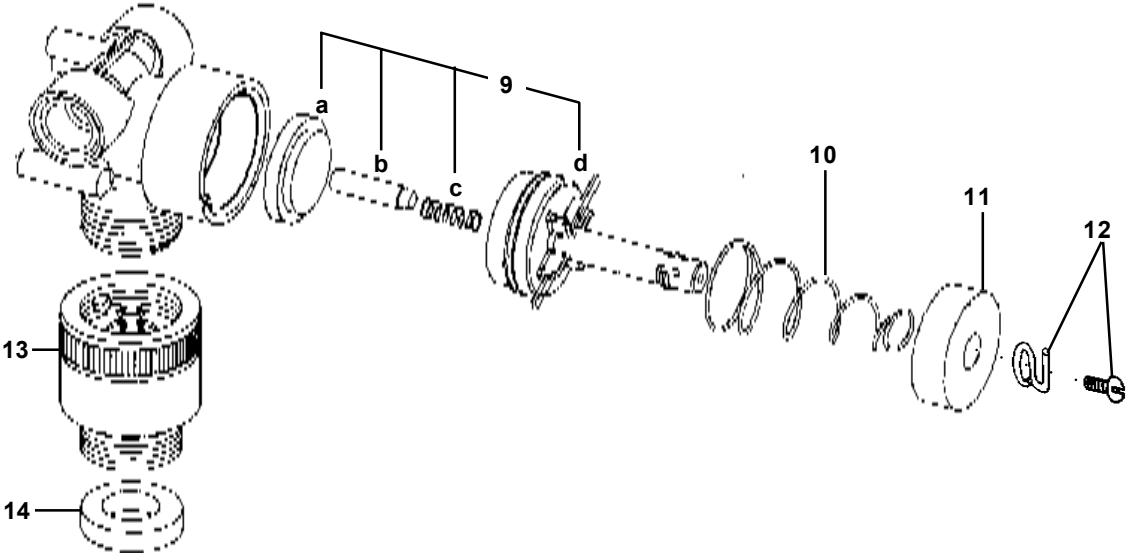
Dilution Ratio, then, equals X parts water to one part concentrate (X:1). If the test does not yield the desired ratio, choose a different tip and repeat the test. Alternative methods to this test are 1) pH (using litmus paper), and 2) titration. Contact your concentrate supplier for further information on these alternative methods and the materials required to perform them.

APPROXIMATE DILUTIONS AT 40 PSI FOR WATER-THIN PRODUCTS (1.0 CP)				
Tip Color	Orifice Size	Std. Drill Number	Ratio (per Eductor Flow)	
			1 GPM	4 GPM
No Tip	.187	(3/16)	2:1	3:1
Grey	.128	(30)	2:1	3:1
Black	.098	(40)	2:1	4:1
Beige	.070	(50)	3:1	8:1
Red	.052	(55)	4:1	14:1
White	.043	(57)	5:1	20:1
Blue	.040	(60)	6:1	24:1
Tan	.035	(65)	8:1	30:1
Green	.028	(70)	12:1	45:1
Orange	.025	(72)	16:1	56:1
Brown	.023	(74)	18:1	64:1
Yellow	.020	(76)	24:1	90:1
Aqua	.018	(77)	32:1	128:1
Purple	.014	(79)	45:1	180:1
Pink	.010	(87)	128:1	350:1

Streamline Parts Diagram:
3-button unit illustrated



Streamline Parts Diagram/List:



Key	Part No.	Description
1	238100	Strainer washer
2	276700	Swivel connector
3	10075911	3/8" Hex nipple
	10075950	O-rings (not visible) -- 2 per nipple
4	605201	Garden hose plug
5	643801	Button, green (includes #6)
	643802	Button, red (includes #6)
	643803	Button, yellow (includes #6)
	643804	Button, blue (includes #6)
	643805	Button, grey (includes #6)
6	235900	Grommet
7	471000	Cover, 1-button unit
	472000	Cover, 2-button unit
	473000	Cover, 3-button unit
	473502	Cover, 4-button unit
8	901500	Bushing
9	10075980	Valve parts kit: a. diaphragm b. armature, c. spring, d. valve bonnet
10	10079010	Spring
11	10079000	Magnet
12	643811	Locking button, green (includes 5 & 6)
	643812	Locking button, red (includes 5 & 6)
	643813	Locking button, yellow (includes 5 & 6)
	643814	Locking button, blue (includes 5 & 6)
	643815	Locking button, grey (includes 5 & 6)
13	10035310	Siphon breaker
14	270702	Washer
15 a	441210	4 GPM Eductor assembly (yellow)
b	440215	1 GPM Eductor assembly (grey)
		Assemblies include 15c hose barb.
c	3401-R	Eductor hose barb
16 a	6422-A	Discharge tube, 1 GPM (1/2" x 8")
b	5058-4DA	Discharge tube, 4 GPM (1/2" x 4')
c*	10080730	Hose hook, dark grey
	10080730	Hose hook, sky blue
	10080730	Hose hook, red
	10080730	Hose hook, green
	10080730	Hose hook, light grey
	10080730	Hose hook, yellow
		*Hooks are for 4 GPM discharge tubes
17	690014	Metering tip (kit)
18	500870	Tubing, 1/4" x 7'
19	509900	Weight
20	10089410	Foot valve -- Viton (EPDM also available, order 10076302)